1. General Information

Trade Name:	PEM-1066
Product Code:	R1157
Product Type:	Polyester Methacrylate Oligomer
Company:	Designer Molecules, Inc.
	10080 Willow Creek Rd.
	San Diego, CA 92131
Telephone:	858-348-1122

Emergency phone number (spill, leak, fire, exposure or accident): US Domestic 800-424-9300 (CHEMTREC) International +1 703-527-3887

2. Hazards Identification

EMERGENCY OVERVIEW:

OSHA Hazards:

Harmful by ingestion, Harmful by skin absorption, Irritant.

Other hazards which do not result in classification:

Possible sensitizer.

GHS Classification:

Acute toxicity, Oral (Category 4) Acute toxicity, Dermal (Category 4) Skin Irritation (Category 2)

GHS Label Elements, including precautionary statements:



Signal Word: Warning

H302: Harmful if swallowed.H312: Harmful in contact with skin.H315: Causes skin irritation.

P264: Wash thoroughly after handling.

P270: Do not eat, drink or smoke when using this product.

P301+P312: IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell.

P280c: Wear protective gloves/protective clothing.

P302+P352: IF ON SKIN: Wash with plenty of soap and water.

P363: Wash contaminated clothing before reuse.

P280d: Wear protective gloves.

P332+P313: If skin irritation occurs: Get medical advice/attention.

P362: Take off contaminated clothing and wash before reuse.

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HMIS Classification: Health Hazard: Flammability: Physical Hazards:	2 1 1		
NFPA Rating: Health Hazard: Fire: Reactivity Hazard:	2 1 1		
POTENTIAL HEALTH EFFECTS:INHALATION:May be harmful if inhaled. Causes respiratory tract irritation.EYE CONTACT:Causes eye irritationSKIN CONTACT:Harmful if absorbed through skin. Causes skin irritation.SWALLOWING:Harmful if swallowed.			
3. Composition Information			
COMPONENT	CAS#	CONCENTRATION	LC ₅₀ /LD ₅₀
Fatty acids, C ₁₈ -unsatd., dimers, hydrogenated, polymers with 1,4-cyclododecanediol, 1,5-cyclododecanediol and methacrylic acid anhydride 951244-55-6 ≥ 85% Not Established			

4. First Aid Measures

SWALLOWING:	Do not induce vomiting. Give person large amounts of water. Get immediate	
	medical attention.	
SKIN CONTACT:	Wash area with soap and water. Remove contaminated clothing and shoes. Wash or clean before reuse.	
INHALATION:	Remove person to fresh air. If breathing has stopped, perform artificial respiration. If breathing is difficult, give oxygen. Get medical attention.	
EYE CONTACT:	Flush with water for 15 minutes. Get immediate medical attention.	
NOTES TO PHYSICIAN:		

There is no specific antidote. Treatment of overexposure should be directed at the control of symptoms and the clinical condition of the patient.

5. **Fire Fighting Measures**

FLASH POINT (method): **EXTINGUISHER METHOD: UPPER FLAMMABLE LIMIT:** LOWER FLAMMABLE LIMIT: **AUTO-IGNITION TEMPERATURE: HAZARDOUS COMBUSTION PRODUCTS: EXPLOSION DATA:**

210°C (410°F), (closed cup) CO₂, foam, dry chemical Not available Not available Not available Oxides of carbon and nitrogen Not available

SPECIAL FIRE-FIGHTING PROCEDURES:

Fire fighters should wear NIOSH/MSHA approved pressure demand self-contained breathing apparatus. Decontaminate or discard any clothing that may contain chemical residues.

UNUSUAL FIRE AND EXPLOSION HAZARDS:

Do not enter fire area without proper protection. See Section 10, Reactivity Data, for decomposition products possible. Fight fire from safe distance and protected location.

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Heat/impurities may increase temperature/build pressure/rupture closed containers, spreading fire, increasing risk of burns/injuries. Water may be ineffective in firefighting due to low solubility. Use water spray/fog for cooling. Pressure relief system may plug with solids, increasing risk of overpressure.

6. Accidental Release Measures

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED:

Promptly absorb spill. Remove sources of ignition. Cover drains to prevent entry into waterways. Wear personal protective equipment (clothing and gloves) when handling spilled materials.

PERSONAL PRECAUTIONS:

Wear suitable protective equipment.

ENVIRONMENTAL PRECAUTIONS:

This product is essentially insoluble in water. This material is resistant to rapid biodegradation. May be toxic to aquatic life. Avoid runoff to waterways and sewers.

7. Handling and Storage

HANDLING: Avoid contact with eyes.

Keep container closed.

Use with adequate ventilation.

Wash thoroughly after handling.

VENTILATION: General (mechanical) room ventilation is expected to be satisfactory for use at room temperature. Special, local ventilation is recommended at points where vapors generated at high temperatures may be vented to the workplace air.

STORAGE: Store at 5°C away from incompatible materials identified in the *Stability and Reactivity Section.*

8. Exposure Controls and Personal Protection Measures

COMPONENT		EXPOSURE LIMITS	
	<u>ACGIH</u>	<u>OSHA</u>	MFG Working
None			<u>Standard</u>
PERSONAL PROTECTION:			

 Respiratory: A respiratory protection program that meets OSHA's 29 CFR 1910.134 and ANSI Z88.2 requirements or European Standard EN 149 must be followed whenever workplace conditions warrant respirator use. If a respirator is used, a NIOSH/MSHA approved respirator with organic vapor/dust-mist fume filters represents the minimum level of respiratory protection.
Hands: Solvent impermeable gloves.

Hands: Eves:

Eyes: Chemical safety goggles. Skin: Chemical-resistant clothing.

OTHER PROTECTIVE EQUIPMENT:

Wear disposable protective clothing to facilitate recovery of any materials spilled.

ENGINEERING CONTROLS:

Ventilation:

Local Exhaust:

Fume hood at point of generation with sufficient exhaust to remove material from breathing zone.

EXPOSURE LIMITS:

None established by OSHA, ACGIH or UCC

9. Physical and Chemical Properties

APPEARANCE:

Physical State:	Viscous Liquid
Color:	Light yellow
Odor:	Mild odor
Odor Threshold:	Not determined

OTHER PROPERTIES:

Boiling Point:NotMelting Point:NotpH:NotDensity (g/CC):0.98Vapor Pressure (mmHg):NotVapor Density (air=1):NotVolatile Organic Compounds:< 2%</td>n-Octanol/Water PartitionNotSolubility in water:NotViscosity:~ 20Evaporation rate:NotPercent volatile (weight): $\approx 2\%$ Decomposition Temperature:Not

Not determined Not determined Not determined 0.982 Not determined Not determined < 2%Not determined $\sim 20,000 \text{ cP} @ 25^{\circ}\text{C}$ Not determined $\approx 2\%$ Not determined

10. Reactivity Hazard Data

STABILITY: CONDITIONS TO AVOID: INCOMPATIBLE MATERIALS:	Stable Elevated temperatures in the presence of initiators Incompatible with strong oxidizing, strong reducers, free radical initiators, inert gases, oxygen scavengers.	
HAZARDOUS DECOMPOSITION PRODUCTS:		
	Acrid smoke-fumes/carbon monoxide/carbon dioxide and perhaps other toxic vapors may be released during a fire involving this product.	
HAZARDOUS POLYMERIZATION:	Will not occur during normal storage and handling.	

11. Toxicological Information

ROUTE OF ENTRY:Inhalation; Ingestion; Eye Contact; Skin ContactCARCINOGEN:There is no evidence that this product poses a carcinogenic risk under
normal conditions of handling and use.

PRODUCT TOXICOLOGY

PRODUCT INFORMATION: Low acute toxicity under normal handling and use.

ACUTE EFFECTS OF EXPOSURE: May cause irritation to eyes and respiratory system. High exposure may cause anesthesia and irregular heartbeat due to the heart's increased sensitivity to adrenaline

CHRONIC EFFECTS OF EXPOSURE: The toxicological properties of this product have not bee fully evaluated. Use of good industrial hygiene practices is required. Avoid direct contact with skin or eyes. Do not ingest or inhale.

TARGET ORGANS: Eyes, skin POSSIBLE BIRTH DEFECT HAZARD: Yes

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COMPONENT ORAL TOXICITY

Replaces Date: 07/23/11 NOTES ON ORAL TOXICITY

NOTES ON INHALATION TOXICITY

Revised Date: 04/28/15

Ingestion may cause irritation of the gastrointestinal tract. Aspiration of the product into the lungs following ingestion may cause pulmonary injury leading to pneumonitis. May cause nausea, vomiting and diarrhea.

COMPONENT DERMAL TOXICITY

NOTES ON DERMAL TOXICITY Mild irritant to skin. May be absorbed through skin. Repeated or prolonged contact may cause defatting of the skin resulting in dryness, cracking and dermatitus.

COMPONENT INHALATION TOXICITY

May cause irregular heartbeat. The vapor has anesthetic properties when inhaled at concentrations above the occupational exposure limit. It may cause respiratory irritation, headache, fatigue, dizziness and incoordination. Avoid breathing vapor or mists.

12. Ecological Information

POTENTIAL EFFECT ON ENVIRONMENT: MOBILITY: POTENTIAL TO BIOACCUMULATE: **AQUATIC TOXICITY:**

Do not allow to enter drains, sewers or watercourses. Insoluble Unknown None established

Disposal Considerations 13.

WASTE DISPOSAL METHOD:

Disposal should be in accordance with local, state of

national legislation.

EMPTY CONTAINER WARNINGS: Empty containers may contain product residue, follow MSDS and label warnings even after they have been emptied.

14. **Transport Information**

Not a hazardous material for transportation.

US DOT REGULATIONS:

NON-BULK Proper Shipping Name: Not regulated BULK Proper Shipping Name: Not regulated

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Additional transportation system information can be obtained through an authorized safety officer. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. **Regulatory Information**

CALIFORNIA PROPOSITION 65: This product contains the following chemicals that are known to the State of California to cause cancer, birth defects or other reproductive harm. Component **CAS Number** None **TSCA INVENTORY STATUS:** PEM-1066 is manufactured under a Low Volume Exemption (LVE) in Compliance with Section 5 (h)(4) of the Toxic Substances Control Act, 15 U.S.C.

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SARA 313 TOXIC CHEMICALS:

Component None **CAS Number**

16. Other Information

Employers should use this information only as a supplement to other information gathered by them, and should make independent judgments of suitability of this information to ensure proper use and protect the health and safety of employees. This information is furnished without warranty, and any use of the product not in conformance with this Safety Data Sheet, or in combination with any other product or process, is the responsibility of the user. While that data contained herein is factual, it should not be taken as warranty or representation for which the company assumes legal responsibility. It is offered solely for your consideration, investigation and verification. Any use of this data and information must be determined by the user to be in accordance with applicable federal, state and local laws and regulations.